

DuPont™ Zytel® HTN53G60LRHF BK083

HIGH PERFORMANCE POLYAMIDE RESIN

Product Information

Zytel® HTN high performance polyamide resins feature high retention of properties upon exposure to elevated temperature, to high moisture, and to harsh chemical environments. Polymer families and grades of Zytel® HTN are tailored to optimize performance as well as processability.

Typical applications with Zytel® HTN include demanding applications in the automotive, electrical and electronics, domestic appliances, and construction industries.

Zytel® HTN53G60LRHF BK083 is a 60% glass reinforced, lubricated, high performance polyamide resin with improved flow. It was developed for structural applications requiring excellent surface appearance using water-heated molds.

General information	Value	Unit	Test Standard
Resin Identification	PA-GF60	-	ISO 1043
Part Marking Code	PA-GF60	-	ISO 11469
Part Marking Code	>PA-GF60<	-	SAE J1344
Rheological properties	dry / cond	Unit	Test Standard
Molding shrinkage, parallel	0.1 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5 / -	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	21000 / 20000	MPa	ISO 527-1/-2
Stress at break	265 / 225	MPa	ISO 527-1/-2
Strain at break	2.2 / 2.6	%	ISO 527-1/-2
Flexural Modulus	19100 / -	MPa	ISO 178
Flexural Strength	405 / -	MPa	ISO 178
Charpy impact strength, 73°F	90 / 90	kJ/m ²	ISO 179/1eU
Charpy notched impact strength			ISO 179/1eA
73°F	16 / 15	kJ/m ²	
-22°F	17 / 15	kJ/m ²	
Thermal properties	dry / cond	Unit	Test Standard
Melting temperature, first heat	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
260 psi	245 / *	°C	
65 psi	255 / *	°C	
Flammability	dry / cond	Unit	Test Standard
Burning Behav. at 60mil nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	yes / *	-	UL 94
FMVSS Class	B	-	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	<100	mm/min	ISO 3795 (FMVSS 302)
Other properties	dry / cond	Unit	Test Standard
Density	1720 / -	kg/m ³	ISO 1183
Injection	Value	Unit	Test Standard
Drying Recommended	yes	-	-
Drying Temperature	≥100	°C	-
Drying Time, Dehumidified Dryer	6 - 8	h	-
Processing Moisture Content	≤0.1	%	-
Melt Temperature Optimum	290	°C	-
Min. melt temperature	280	°C	-
Max. melt temperature	300	°C	-
Min. mold temperature	90	°C	-
Max. mold temperature	110	°C	-

Characteristics

Processing • Injection Molding

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

Asia Pacific

Europe/Middle East/Africa

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Delivery form	• Pellets		
Additives	• Release agent		
Special characteristics	• Heat stabilized or stable to heat		
Regional Availability	• North America • Europe	• Asia Pacific • South and Central America	• Near East/Africa • Global

Processing Texts

Injection molding

During molding, use proper protective equipment and adequate ventilation. Avoid exposure to fumes and limit the hold up time and temperature of the resin in the machine. Purge degraded resin carefully with HDPE.

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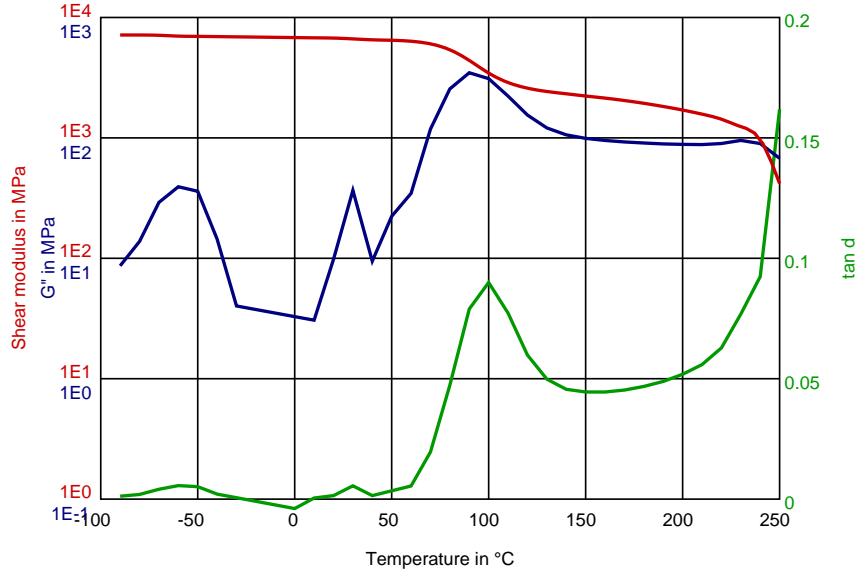


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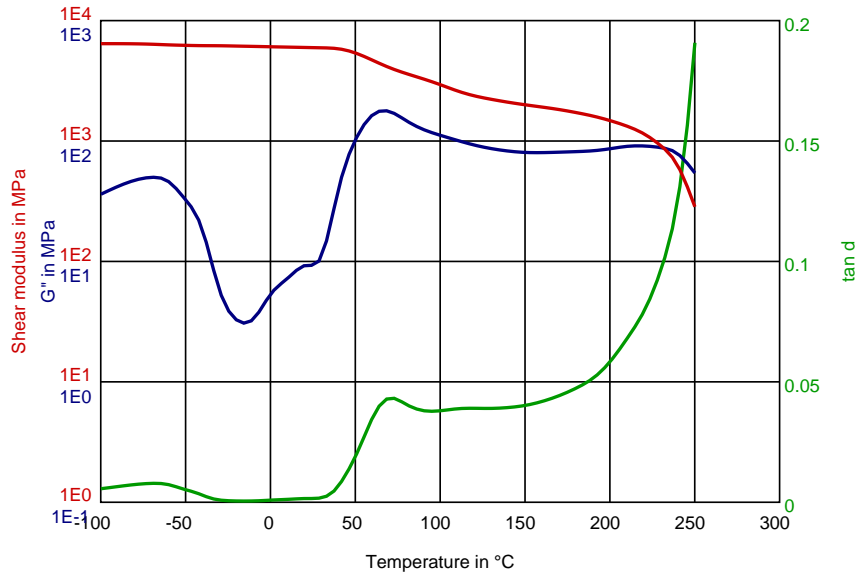
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Diagrams

Dynamic Shear modulus-temperature (dry)



Dynamic Shear modulus-temperature (cond.)



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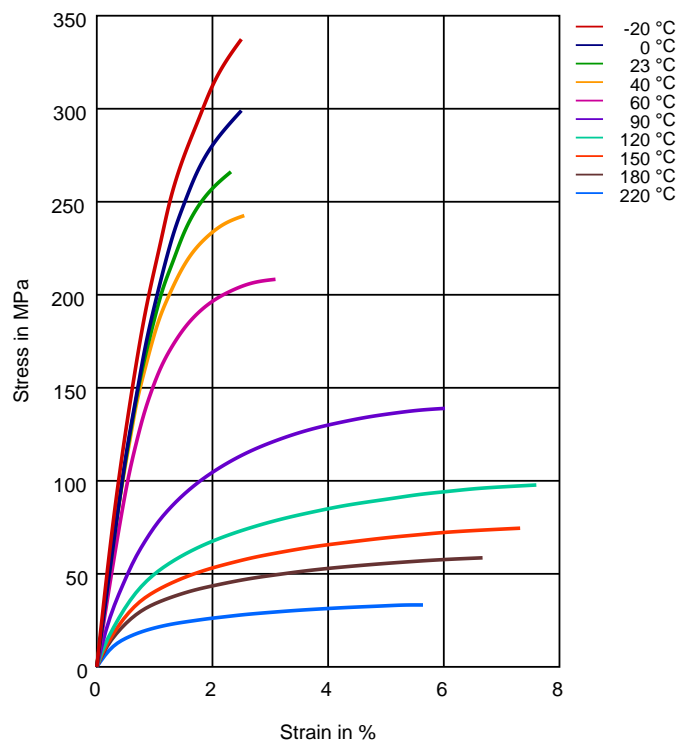
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DuPont™ Zytel® HTN53G60LRHF BK083

HIGH PERFORMANCE POLYAMIDE RESIN

Stress-strain (dry)



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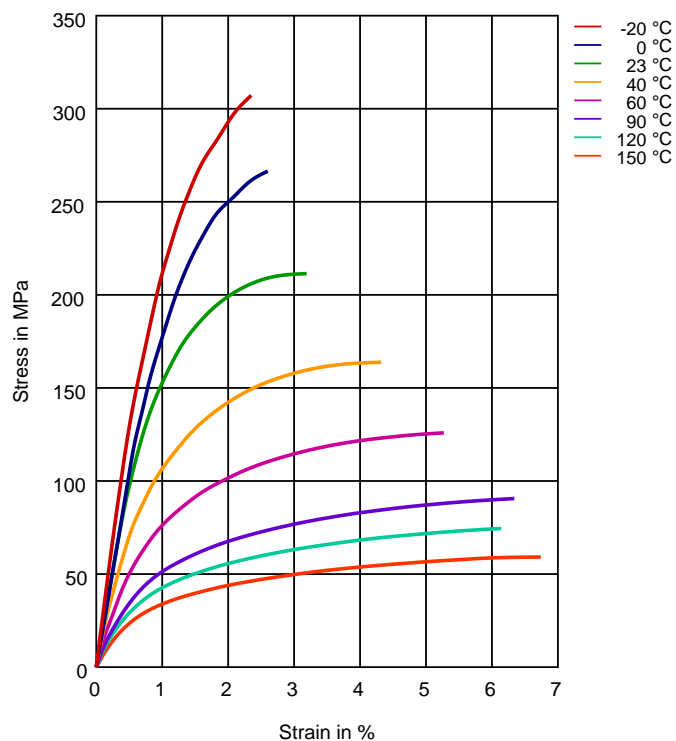
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HIGH PERFORMANCE POLYAMIDE RESIN

Stress-strain (cond.)



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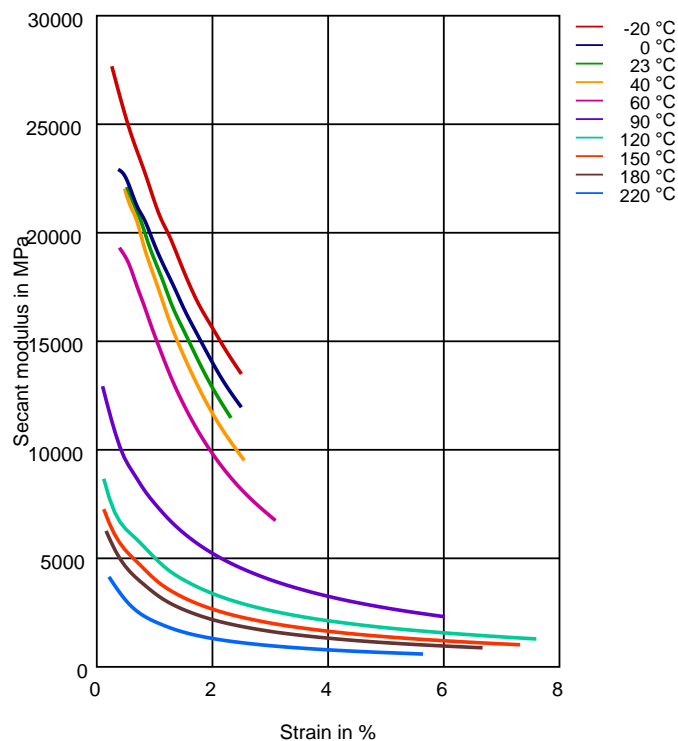
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DuPont™ Zytel® HTN53G60LRHF BK083

HIGH PERFORMANCE POLYAMIDE RESIN

Secant modulus-strain (dry)



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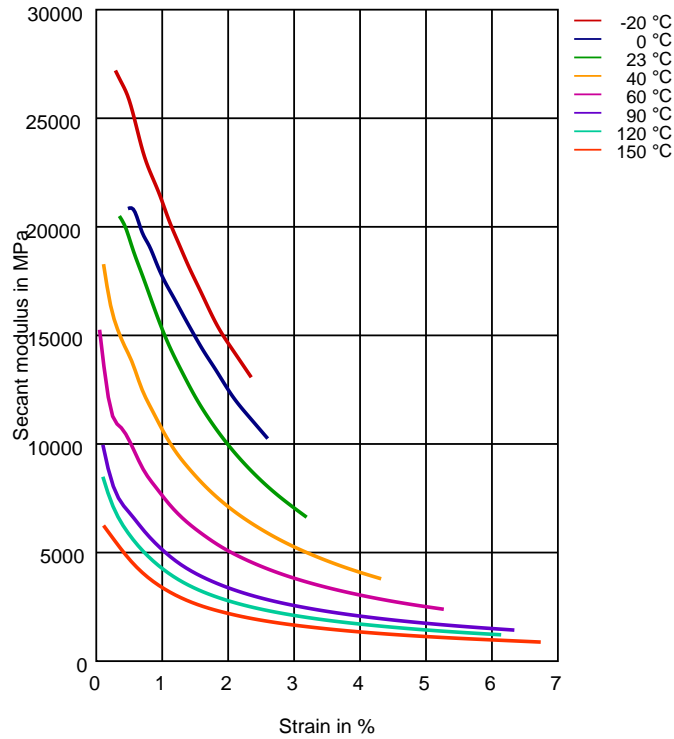
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Secant modulus-strain (cond.)



Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73 °F unless otherwise stated.

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