

DuPont™ Zytel® FE4200 BK136

NYLON RESIN

Product Information

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® FE4200 BK136 is a low die deposit polyamide 66 extrusion resin.

General information	Value	Unit	Test Standard
Resin Identification	PA66-HI	-	ISO 1043
Part Marking Code	PA66-HI	-	ISO 11469
Rheological properties	dry / cond	Unit	Test Standard
Molding shrinkage, parallel	1.7 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0 / -	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	1900 / -	MPa	ISO 527-1/-2
Yield stress	49 / -	MPa	ISO 527-1/-2
Yield strain	4.9 / -	%	ISO 527-1/-2
Flexural Modulus	1790 / -	MPa	ISO 178
Charpy notched impact strength, 73 °F	74 / -	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond	Unit	Test Standard
Melting temperature, 18 °F/min	261 / *	°C	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
260 psi	62 / *	°C	
65 psi	98 / *	°C	
Flammability	Value	Unit	Test Standard
FMVSS Class	B	-	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	<100	mm/min	ISO 3795 (FMVSS 302)
Other properties	dry / cond	Unit	Test Standard
Density	1060 / -	kg/m ³	ISO 1183
Injection	dry / cond	Unit	Test Standard
Drying Recommended	yes	-	-
Drying Temperature	≥80	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	290	°C	-
Min. melt temperature	280	°C	-
Max. melt temperature	300	°C	-
Max. screw tangential speed	0.3 / *	m/s	-
Mold Temperature Optimum	80	°C	-
Min. mold temperature	50	°C	-
Max. mold temperature	100	°C	-
Hold pressure range	50 - 100	MPa	-
Hold pressure time	4	s/mm	-
Ejection temperature	190	°C	-

Characteristics

Revised: 2017-07-18

Page: 1 of 2

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

Asia Pacific

Europe/Middle East/Africa

DONGGUAN FUMEI PLASTICS CO.,LTD.

TEL: +86 0769-82339888 / 87798999

EMAIL: fumei@foomx.com

Copyright 2017 DuPont. The DuPont Oval Logo is a trademark or registered trademark of E.I. du Pont de Nemours and Company or its affiliates. All rights reserved.



DuPont™ Zytel® FE4200 BK136

NYLON RESIN

Processing	<ul style="list-style-type: none">• Injection Molding• Film Extrusion• Profile Extrusion	<ul style="list-style-type: none">• Sheet Extrusion• Other Extrusion• Coating	<ul style="list-style-type: none">• Casting
Delivery form	<ul style="list-style-type: none">• Pellets		
Regional Availability	<ul style="list-style-type: none">• North America	<ul style="list-style-type: none">• South and Central America	

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

The information set forth herein is furnished free of charge and is based on technical data that DuPont believes to be reliable and falls within the normal range of properties. It is intended for use by persons having technical skill, at their own discretion and risk. This data should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents. Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your DuPont customer representative and read Medical Caution H-50103-5.

Copyright © 2017 DuPont or its affiliates. All Rights Reserved. The DuPont Oval Logo, DuPont™, The miracles of science™ and all products denoted with ® or ™ are registered trademarks or trademarks of E.I. du Pont de Nemours and Company or its affiliates.

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

Asia Pacific

TEL: +86 0769-82339888 / 87798999

Europe/Middle East/Africa

