DuPont™ Delrin® 900P NC010

ACETAL RESIN

Product Information

Common features of Delrin® acetal resins include mechanical and physical properties such as high mechanical strength and rigidity, excellent fatigue and impact resistance, as well as resistance to moisture, gasoline, lubricants, solvents, and many other neutral chemicals. Delrin® acetal resins also have excellent dimensional stability and good electrical insulating characteristics. They are naturally resilient, self-lubricating, and available in a variety of colors and speciality grades.

Delrin® acetal resin typically is used in demanding applications in the automotive, domestic appliances, sports, industrial engineering, electronics, and consumer goods industries.

Delrin® 900P is a general purpose low viscosity acetal homopolymer for multicavity and thin wall molding with improved processing thermal stability and low VOC emissions.

General information	Value	Unit	Test Standard
Resin Identification	POM	-	ISO 1043
Part Marking Code	POM	-	ISO 11469
Rheological properties	**Value**	**Unit**	**Test Standard**
Melt volume-flow rate	21	cm³/10min	ISO 1133
Temperature	190	°C	ISO 1133
Load	2.16	kg	ISO 1133
Melt mass-flow rate	25	g/10min	ISO 1133
Melt mass-flow rate, Temperature	190	°C	ISO 1133
Melt mass-flow rate, Load	2.16	kg	ISO 1133
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577
Mechanical properties	**Value**	**Unit**	**Test Standard**
Tensile Modulus	3200	MPa	ISO 527-1/-2
Yield stress	71	MPa	ISO 527-1/-2
Yield strain	12	%	ISO 527-1/-2
Nominal strain at break	23	%	ISO 527-1/-2
Flexural Modulus	3000	MPa	ISO 178
Tensile creep modulus			ISO 899-1
1h	2800	MPa	
1000h	1500	MPa	
Charpy impact strength			ISO 179/1eU
73°F	200	kJ/m²	
-22°F	200	kJ/m²	
Charpy notched impact strength			ISO 179/1eA
73°F	7.5	kJ/m²	
-22°F	6.5	kJ/m²	
Izod notched impact strength			ISO 180/1A
73°F	7	kJ/m²	
-40°F	8	kJ/m²	
Ball indentation hardness, H 961/30	170	MPa	ISO 2039-1
Hardness, Rockwell, M-scale	92	-	ISO 2039-2
Hardness, Rockwell, R-scale	120	-	ISO 2039-2
Coefficient of sliding friction, 1h against itself	0.25	-	ASTM 1894
Thermal properties	**Value**	**Unit**	**Test Standard**
Melting temperature, 18°F/min	178	°C	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
260 psi	94	°C	
65 psi	162	°C	
Vicat softening temperature, 90°F/h, 11 lbf	160	°C	ISO 306
Coeff. of linear therm. expansion, parallel	120	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion			
normal	120	E-6/K	ISO 11359-1/-2
Parallel, 23-55°C(73-130°F)	104	E-6/K	ASTM E 831
Eff. thermal diffusivity	8E-8	m²/s	-

To find out more, visit DuPont Performance Polymers or contact nearest DuPont location.

North America **Asia Pacific** **Europe/Middle East/Africa**

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RTI, electrical			UL 746B
30mil	50	°C	
60mil	110	°C	
120mil	110	°C	
RTI, impact			UL 746B
30mil	50	°C	
60mil	85	°C	
120mil	90	°C	
RTI, strength			UL 746B
30mil	50	°C	
60mil	90	°C	
120mil	95	°C	
Flammability	**Value**	**Unit**	**Test Standard**
Burning Behav. at 60mil nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Oxygen index	23	%	ISO 4589-1/-2
Glow Wire Flammability Index			IEC 60695-2-12
40mil	550	°C	
80mil	550	°C	
120mil	550	°C	
Hot Wire Ignition, 30mil	8[1]	s	UL 746A
FMVSS Class	B	-	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	20	mm/min	ISO 3795 (FMVSS 302)

1: 0.75mm

Electrical properties	**Value**	**Unit**	**Test Standard**
Relative permittivity			IEC 62631-2-1
100Hz	3.8	-	
1MHz	3.8	-	
Dissipation factor, 1MHz	50	E-4	IEC 62631-2-1
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Comparative tracking index	600	-	IEC 60112
Other properties	**Value**	**Unit**	**Test Standard**
Humidity absorption, 80mil	0.4	%	Sim. to ISO 62
Water absorption, 80mil	1.4	%	Sim. to ISO 62
Density	1420	kg/m³	ISO 1183
VDA Properties	**Value**	**Unit**	**Test Standard**
Emissions	<8	mg/kg	VDA 275
Fogging, F-value (refraction)	95	%	ISO 6452
Fogging, G-value (condensate)	0.2	mg	ISO 6452
Injection	**Value**	**Unit**	**Test Standard**
Drying Recommended	yes	-	-
Drying Temperature	≥80	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	215	°C	-
Min. melt temperature	210	°C	-
Max. melt temperature	220	°C	-
Mold Temperature Optimum	90	°C	-
Min. mold temperature	80	°C	-
Max. mold temperature	100	°C	-
Hold pressure range	80 - 100	MPa	-

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Hold pressure time	8	s/mm	-
Annealing time, optional	30	min/mm	-
Annealing temperature	160	°C	-

Characteristics

Processing	• Injection Molding		
Delivery form	• Pellets		
Additives	• Lubricants	• Release agent	
Regional Availability	• North America • Europe	• Asia Pacific • South and Central America	• Near East/Africa • Global

Processing Texts

Injection molding

Drying is recommended, but not necessary for newly opened packaging stored in a dry location.

Follow the drying guidelines above in the following cases:
· If moisture is above the Processing Moisture Content recommendation,
· When a resin container is damaged,
· When the material is not properly stored in a dry place at room temperature, or
· When packaging stays open for a significant time.

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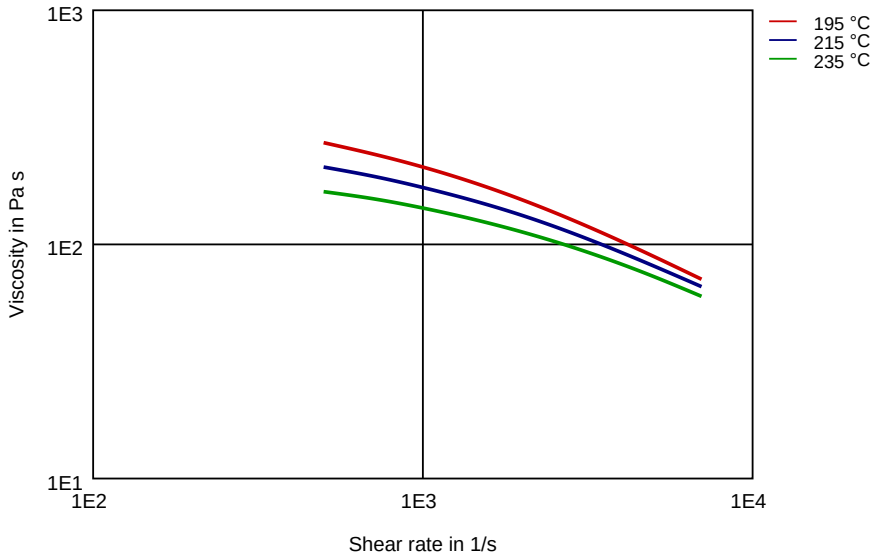
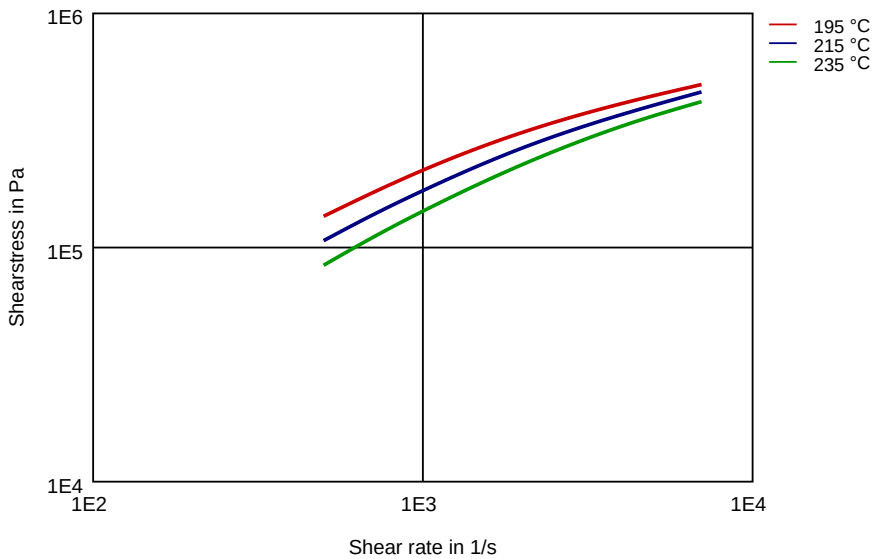
Diagrams

Viscosity-shear rate



Shearstress-shear rate



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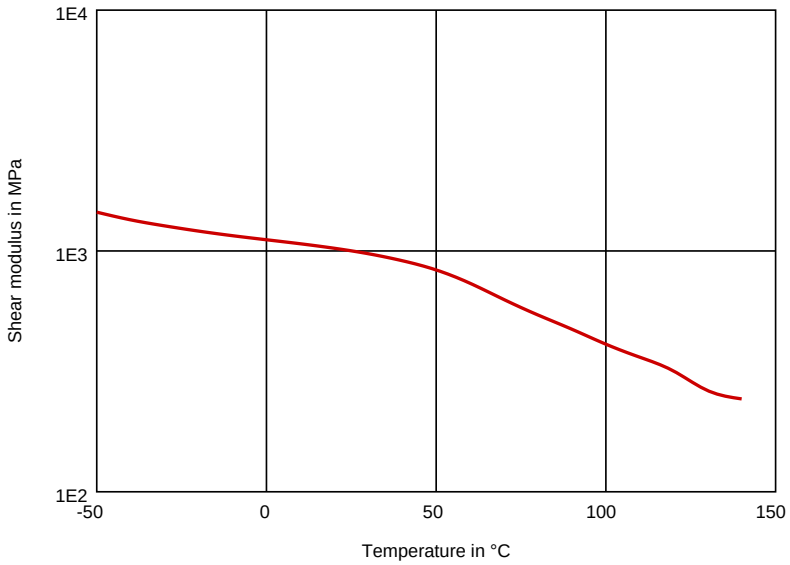
Dynamic Shear modulus-temperature



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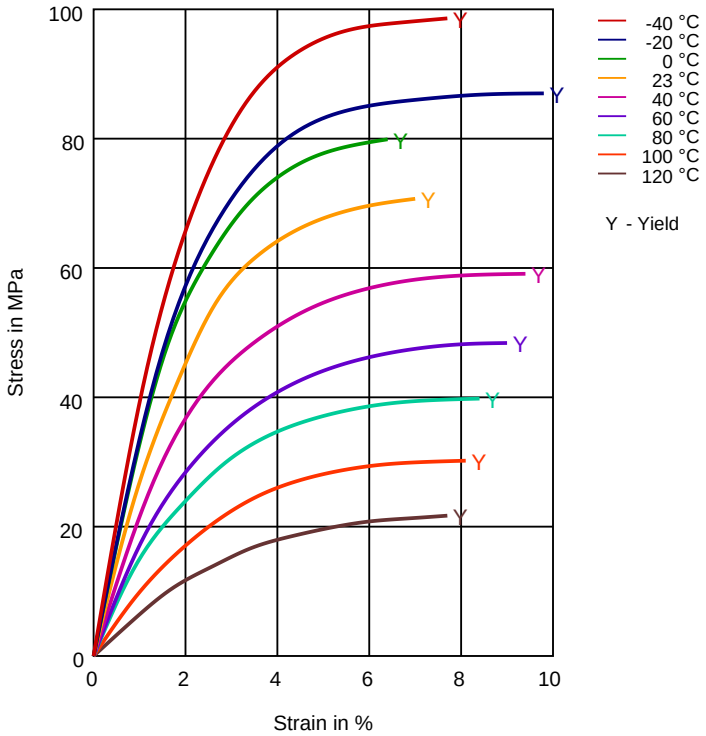
Stress-strain



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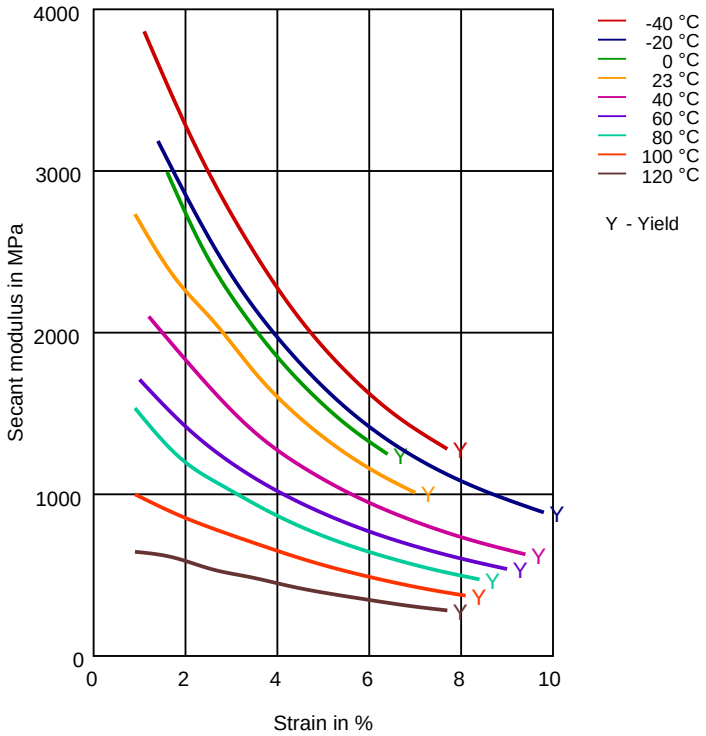
Secant modulus-strain



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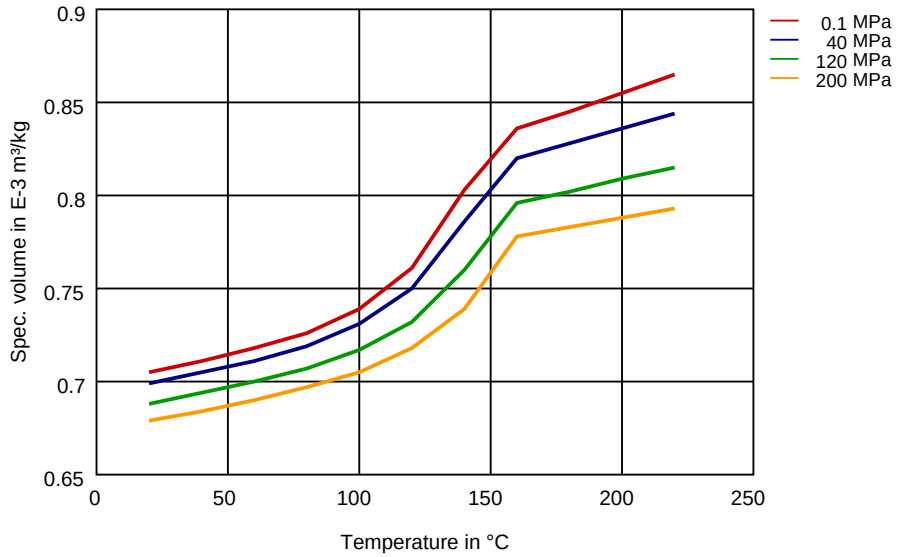
Specific volume-temperature (pvT)



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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23°C)
- ✗ Citric Acid solution (10% by mass) (23°C)
- ✗ Lactic Acid (10% by mass) (23°C)
- ✗ Hydrochloric Acid (36% by mass) (23°C)
- ✗ Nitric Acid (40% by mass) (23°C)
- ✗ Sulfuric Acid (38% by mass) (23°C)
- ✗ Sulfuric Acid (5% by mass) (23°C)
- ✗ Chromic Acid solution (40% by mass) (23°C)

Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23°C)
- ✗ Sodium Hydroxide solution (1% by mass) (23°C)
- ✗ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- ✓ Isopropyl alcohol (23°C)
- ✓ Methanol (23°C)
- ✓ Ethanol (23°C)

Hydrocarbons

- ✓ n-Hexane (23°C)
- ✓ Toluene (23°C)
- ✓ iso-Octane (23°C)

Ketones

- ✓ Acetone (23°C)

Ethers

- ✓ Diethyl ether (23°C)

Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23°C)
- ✗ SAE 10W40 multigrade motor oil (130°C)
- ✗ SAE 80/90 hypoid-gear oil (130°C)
- ✓ Insulating Oil (23°C)

Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5 (60°C)
- ✓ ISO 1817 Liquid 2 - M15E4 (60°C)
- ✓ ISO 1817 Liquid 3 - M3E7 (60°C)
- ✓ ISO 1817 Liquid 4 - M15 (60°C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

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✓	Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
✗	Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
✗	Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

✓	Sodium Chloride solution (10% by mass) (23°C)
✗	Sodium Hypochlorite solution (10% by mass) (23°C)
✗	Sodium Carbonate solution (20% by mass) (23°C)
✗	Sodium Carbonate solution (2% by mass) (23°C)
✗	Zinc Chloride solution (50% by mass) (23°C)

Other

✓	Ethyl Acetate (23°C)
✗	Hydrogen peroxide (23°C)
✗	DOT No. 4 Brake fluid (130°C)
✗	Ethylene Glycol (50% by mass) in water (108°C)
✓	1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
✓	50% Oleic acid + 50% Olive Oil (23°C)
✓	Water (23°C)
✗	Water (90°C)
✗	Phenol solution (5% by mass) (23°C)

Symbols used:

✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✗ not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

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