

# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

### Product Information

Common features of Delrin® acetal resins include mechanical and physical properties such as high mechanical strength and rigidity, excellent fatigue and impact resistance, as well as resistance to moisture, gasoline, lubricants, solvents, and many other neutral chemicals. Delrin® acetal resins also have excellent dimensional stability and good electrical insulating characteristics. They are naturally resilient, self-lubricating, and available in a variety of colors and speciality grades.

Delrin® acetal resin typically is used in demanding applications in the automotive, domestic appliances, sports, industrial engineering, electronics, and consumer goods industries.

**Delrin® 500P is a general purpose medium viscosity acetal homopolymer for injection molding. It has improved processing thermal stability, a good combination of mechanical properties, and low VOC emissions.**

General information	Value	Unit	Test Standard
Resin Identification	POM	-	ISO 1043
Part Marking Code	POM	-	ISO 11469
Rheological properties	Value	Unit	Test Standard
Melt volume-flow rate	13	cm <sup>3</sup> /10min	ISO 1133
Temperature	190	°C	ISO 1133
Load	2.16	kg	ISO 1133
Melt mass-flow rate	15	g/10min	ISO 1133
Melt mass-flow rate, Temperature	190	°C	ISO 1133
Melt mass-flow rate, Load	2.16	kg	ISO 1133
Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577
Mechanical properties	Value	Unit	Test Standard
Tensile Modulus	3100	MPa	ISO 527-1/-2
Yield stress	70.5	MPa	ISO 527-1/-2
Yield strain	17	%	ISO 527-1/-2
Nominal strain at break	30	%	ISO 527-1/-2
Flexural Modulus	3000	MPa	ISO 178
Flexural Stress at 3.5%	80	MPa	ISO 178
Tensile creep modulus			ISO 899-1
1h	2800	MPa	
1000h	1600	MPa	
Charpy impact strength			ISO 179/1eU
73°F	320	kJ/m <sup>2</sup>	
-22°F	280	kJ/m <sup>2</sup>	
Charpy notched impact strength			ISO 179/1eA
73°F	9	kJ/m <sup>2</sup>	
-22°F	8	kJ/m <sup>2</sup>	
Puncture - maximum force, 73°F	2000	N	ISO 6603-2
Puncture energy, 73°F	3	J	ISO 6603-2
Izod notched impact strength			ISO 180/1A
73°F	9	kJ/m <sup>2</sup>	
-22°F	8	kJ/m <sup>2</sup>	
Izod impact strength			ISO 180/1U
73°F	280	kJ/m <sup>2</sup>	
-22°F	250	kJ/m <sup>2</sup>	
Ball indentation hardness, H 358/30	192	MPa	ISO 2039-1
Ball indentation hardness, H 961/30	170	MPa	ISO 2039-1
Hardness, Rockwell, M-scale	92	-	ISO 2039-2
Hardness, Rockwell, R-scale	120	-	ISO 2039-2
Thermal properties	Value	Unit	Test Standard
Melting temperature, 18°F/min	178	°C	ISO 11357-1/-3

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

Asia Pacific

Europe/Middle East/Africa

DONGGUAN FUMEI PLASTICS CO.,LTD.

TEL: +86 0769-82339888 / 87798999

EMAIL: fumei@foomx.com



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

Temp. of deflection under load			ISO 75-1/-2
260 psi	95	°C	
65 psi	160	°C	
260 psi, annealed	110	°C	
Vicat softening temperature, 90°F/h, 11 lbf	155	°C	ISO 306
Ball pressure test	165	°C	IEC 60309
Coeff. of linear therm. expansion, parallel	100	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion			ISO 11359-1/-2
normal	100	E-6/K	
Normal, -40-23°C	90	E-6/K	
Parallel, -40-23°C	90	E-6/K	
Thermal conductivity of melt	0.24	W/(m K)	-
Eff. thermal diffusivity	9E-8	m²/s	-
RTI, electrical			UL 746B
30mil	50	°C	
60mil	110	°C	
120mil	110	°C	
RTI, impact			UL 746B
30mil	50	°C	
60mil	85	°C	
120mil	90	°C	
RTI, strength			UL 746B
30mil	50	°C	
60mil	90	°C	
120mil	95	°C	
<b>Flammability</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Burning Behav. at 60mil nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Oxygen index	22	%	ISO 4589-1/-2
Glow Wire Flammability Index			IEC 60695-2-12
40mil	550	°C	
80mil	550	°C	
120mil	550	°C	
FMVSS Class	B	-	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	20	mm/min	ISO 3795 (FMVSS 302)
<b>Electrical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Relative permittivity			IEC 62631-2-1
100Hz	3.8	-	
1MHz	3.8	-	
Dissipation factor			IEC 62631-2-1
100Hz	90	E-4	
1MHz	55	E-4	
Volume resistivity	2E12	Ohm*m	IEC 62631-3-1
Surface resistivity	4E14	Ohm	IEC 62631-3-2
Electric strength	44	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Humidity absorption, 80mil	0.2	%	Sim. to ISO 62
Water absorption, 80mil	1.3	%	Sim. to ISO 62
Density	1420	kg/m³	ISO 1183
Density of melt	1190	kg/m³	-

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

Asia Pacific

Europe/Middle East/Africa

DONGGUAN FUMEI PLASTICS CO.,LTD.

TEL: +86 0769-82339888 / 87798999

EMAIL: fumei@foomx.com



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

VDA Properties	Value	Unit	Test Standard
Emissions	<8	mg/kg	VDA 275
Fogging, F-value (refraction)	90	%	ISO 6452
Fogging, G-value (condensate)	0.35	mg	ISO 6452

1:

Injection	Value	Unit	Test Standard
Drying Recommended	yes	-	-
Drying Temperature	≥80	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	215	°C	-
Min. melt temperature	210	°C	-
Max. melt temperature	220	°C	-
Mold Temperature Optimum	90	°C	-
Min. mold temperature	80	°C	-
Max. mold temperature	100	°C	-
Hold pressure range	80 - 100	MPa	-
Hold pressure time	8	s/mm	-
Annealing time, optional	30	min/mm	-
Annealing temperature	160	°C	-

### Characteristics

Processing	• Injection Molding		
Delivery form	• Pellets		
Additives	• Lubricants	• Release agent	
Regional Availability	• North America	• Asia Pacific	• Near East/Africa
	• Europe	• South and Central America	• Global

### Processing Texts

#### Injection molding

Drying is recommended, but not necessary for newly opened packaging stored in a dry location.

Follow the drying guidelines above in the following cases:

- If moisture is above the Processing Moisture Content recommendation,
- When a resin container is damaged,
- When the material is not properly stored in a dry place at room temperature, or
- When packaging stays open for a significant time.

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

#### North America

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

#### Asia Pacific

TEL: +86 0769-82339888 / 87798999

#### Europe/Middle East/Africa

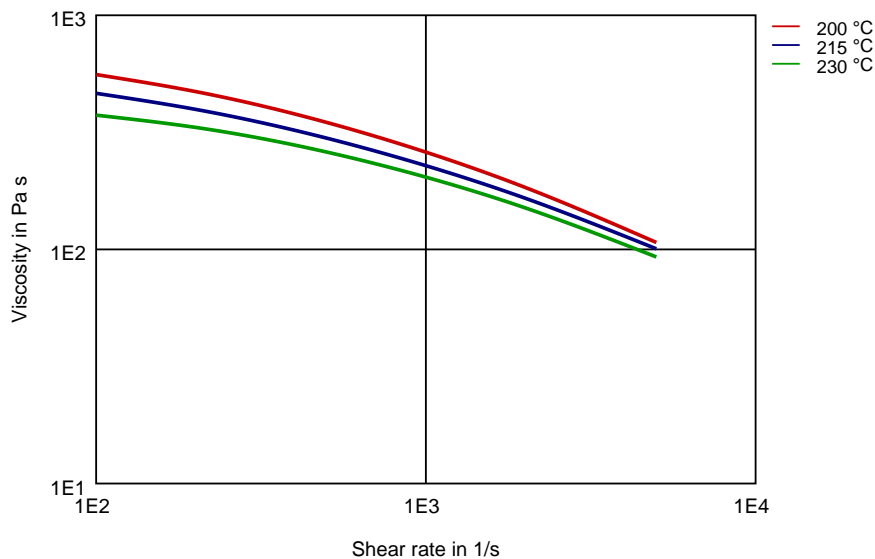


# DuPont™ Delrin® 500P NC010

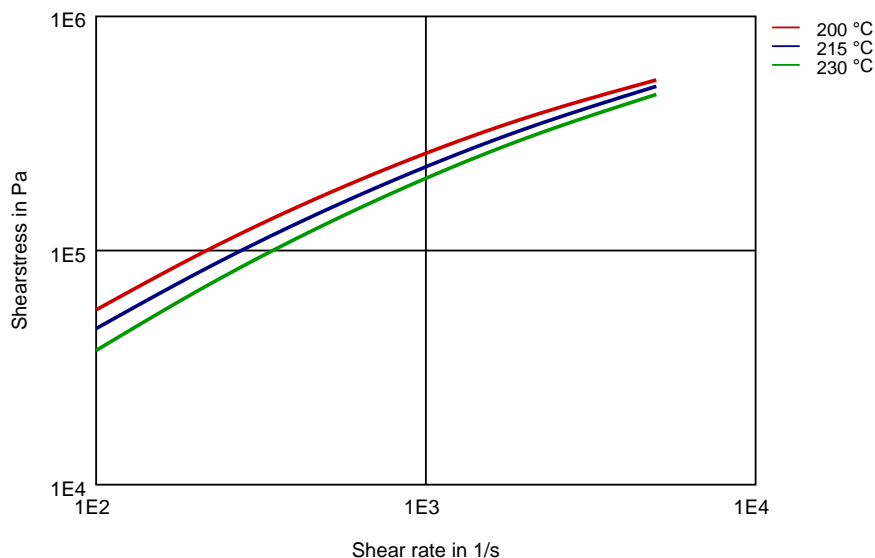
## ACETAL RESIN

### Diagrams

#### Viscosity-shear rate



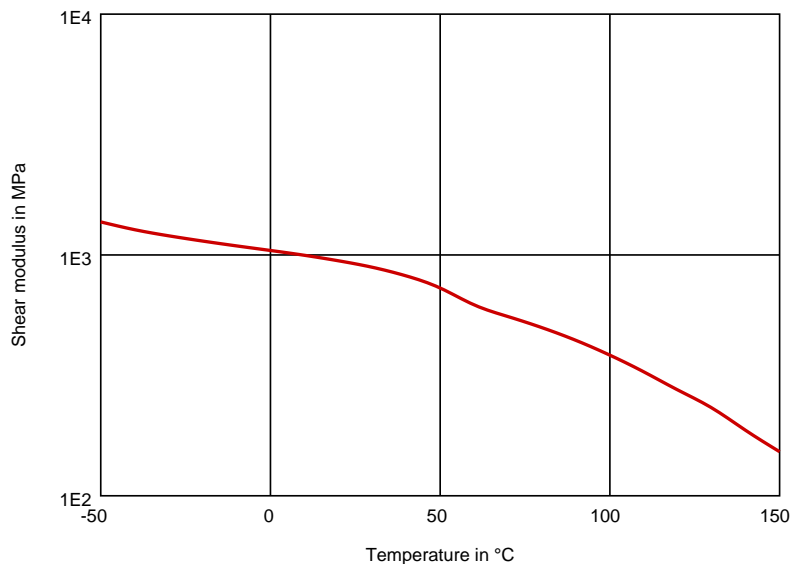
#### Shearstress-shear rate



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

Dynamic Shear modulus-temperature



To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

**North America**

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

**Asia Pacific**

TEL: +86 0769-82339888 / 87798999

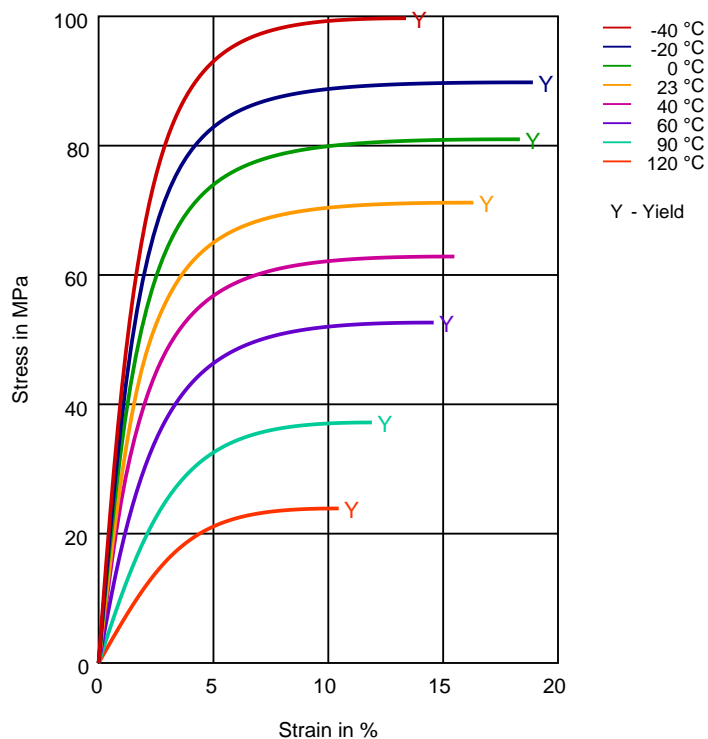
**Europe/Middle East/Africa**



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

Stress-strain



Revised: 2018-05-31

Page: 6 of 12

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

Asia Pacific

TEL: +86 0769-82339888 / 87798999

Europe/Middle East/Africa

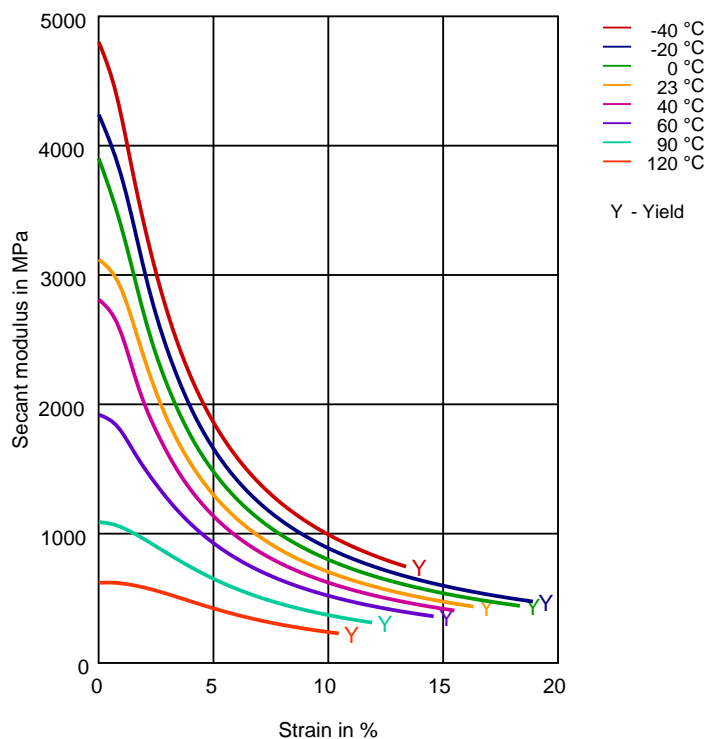
Copyright 2017 DuPont. The DuPont Oval Logo is a trademark or registered trademark of E.I. du Pont de Nemours and Company or its affiliates. All rights reserved.



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

Secant modulus-strain



To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

Asia Pacific

TEL: +86 0769-82339888 / 87798999

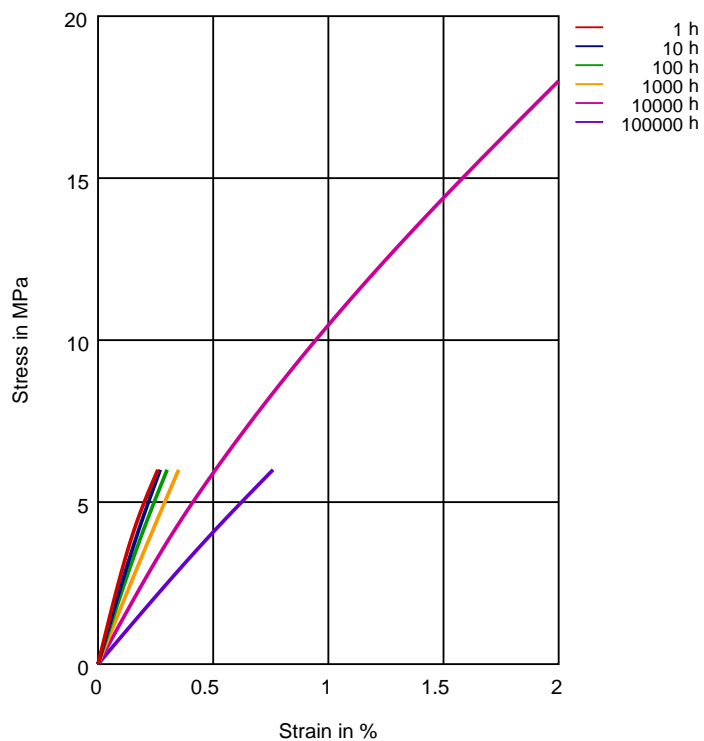
Europe/Middle East/Africa



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

Stress-strain (isochronous) 23 °C



To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

Asia Pacific

TEL: +86 0769-82339888 / 87798999

Europe/Middle East/Africa

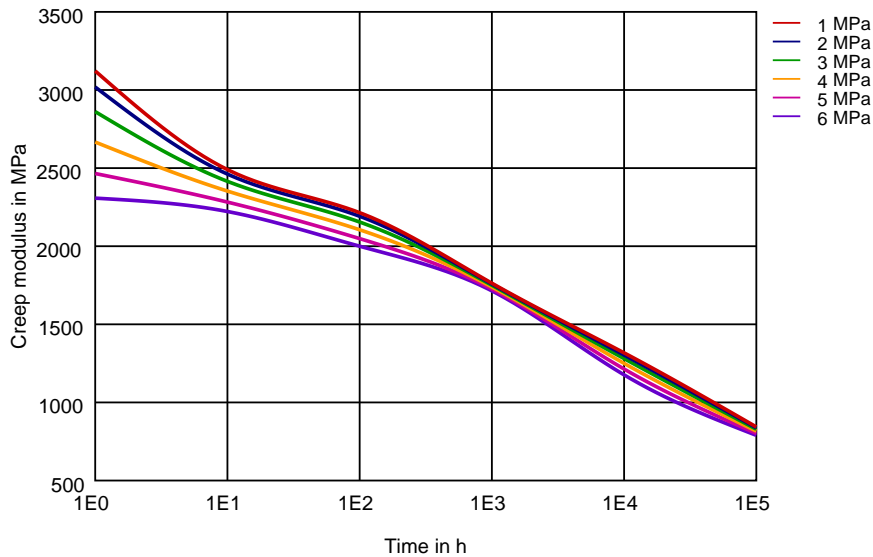




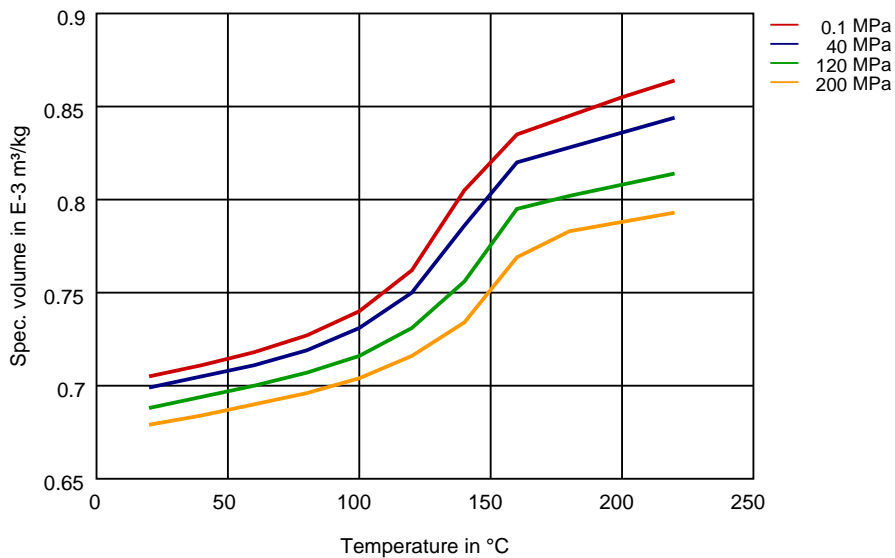
# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

Creep modulus-time 23 °C



Specific volume-temperature (pvT)



To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

Asia Pacific

TEL: +86 0769-82339888 / 87798999

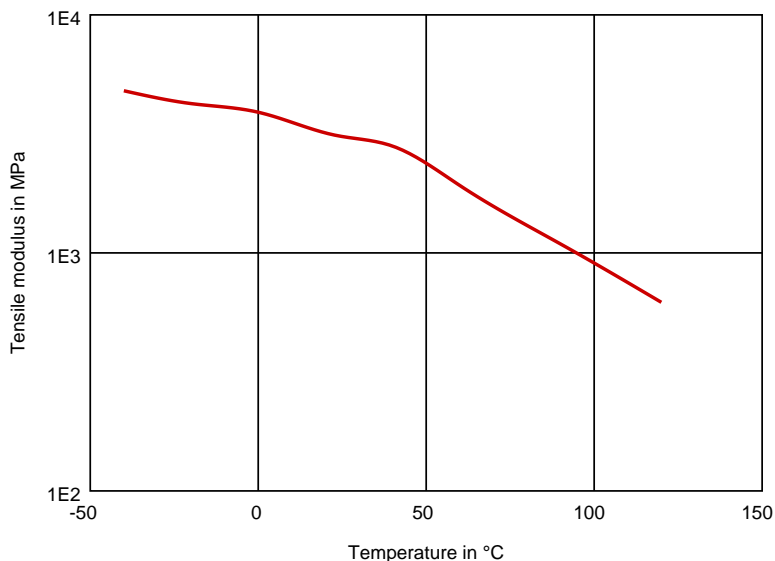
Europe/Middle East/Africa



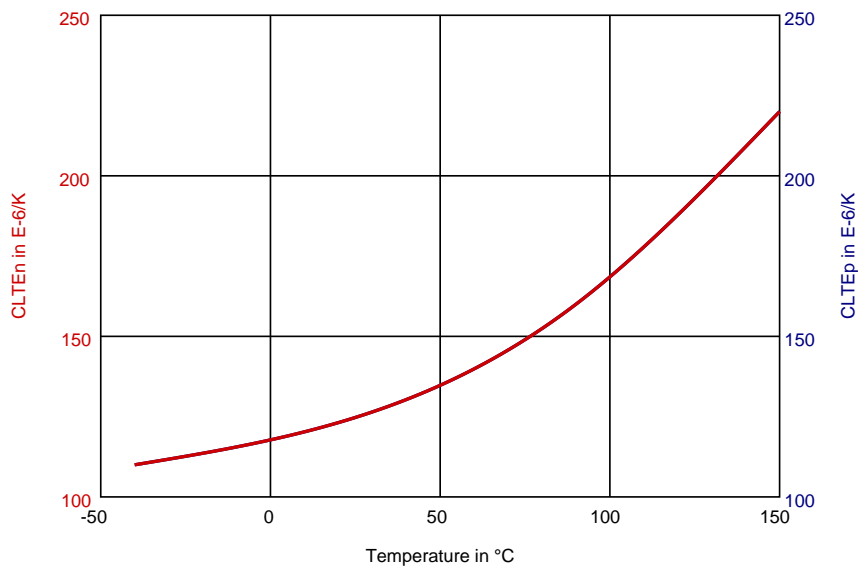
# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

Tensile modulus-temperature



Coeff. of linear thermal expansion, normal



To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

North America

DONGGUAN FUMEI PLASTICS CO.,LTD.

EMAIL: fumei@foomx.com

Asia Pacific

TEL: +86 0769-82339888 / 87798999

Europe/Middle East/Africa



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

### Chemical Media Resistance

#### Acids

- ✓ Acetic Acid (5% by mass) (23 °C)
- ✗ Citric Acid solution (10% by mass) (23 °C)
- ✗ Lactic Acid (10% by mass) (23 °C)
- ✗ Hydrochloric Acid (36% by mass) (23 °C)
- ✗ Nitric Acid (40% by mass) (23 °C)
- ✗ Sulfuric Acid (38% by mass) (23 °C)
- ✗ Sulfuric Acid (5% by mass) (23 °C)
- ✗ Chromic Acid solution (40% by mass) (23 °C)

#### Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23 °C)
- ✗ Sodium Hydroxide solution (1% by mass) (23 °C)
- ✗ Ammonium Hydroxide solution (10% by mass) (23 °C)

#### Alcohols

- ✓ Isopropyl alcohol (23 °C)
- ✓ Methanol (23 °C)
- ✓ Ethanol (23 °C)

#### Hydrocarbons

- ✓ n-Hexane (23 °C)
- ✓ Toluene (23 °C)
- ✓ iso-Octane (23 °C)

#### Ketones

- ✓ Acetone (23 °C)

#### Ethers

- ✓ Diethyl ether (23 °C)

#### Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23 °C)
- ✗ SAE 10W40 multigrade motor oil (130 °C)
- ✗ SAE 80/90 hypoid-gear oil (130 °C)
- ✓ Insulating Oil (23 °C)

#### Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5 (60 °C)
- ✓ ISO 1817 Liquid 2 - M15E4 (60 °C)
- ✓ ISO 1817 Liquid 3 - M3E7 (60 °C)
- ✓ ISO 1817 Liquid 4 - M15 (60 °C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23 °C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23 °C)



# DuPont™ Delrin® 500P NC010

## ACETAL RESIN

- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ✗ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ✗ Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)
- ✗ Diesel EN 590 (100°C)

### Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23°C)
- ✗ Sodium Hypochlorite solution (10% by mass) (23°C)
- ✗ Sodium Carbonate solution (20% by mass) (23°C)
- ✗ Sodium Carbonate solution (2% by mass) (23°C)
- ✗ Zinc Chloride solution (50% by mass) (23°C)

### Other

- ✓ Ethyl Acetate (23°C)
- ✗ Hydrogen peroxide (23°C)
- ✗ DOT No. 4 Brake fluid (130°C)
- ✗ Ethylene Glycol (50% by mass) in water (108°C)
- ✓ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- ✓ 50% Oleic acid + 50% Olive Oil (23°C)
- ✓ Water (23°C)
- ✗ Water (90°C)
- ✗ Phenol solution (5% by mass) (23°C)

#### Symbols used:

- ✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

- ✗ not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytrel® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

The information set forth herein is furnished free of charge and is based on technical data that DuPont believes to be reliable and falls within the normal range of properties. It is intended for use by persons having technical skill, at their own discretion and risk. This data should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents. Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your DuPont customer representative and read Medical Caution H-50103-5.

Copyright © 2017 DuPont or its affiliates. All Rights Reserved. The DuPont Oval Logo, DuPont™, The miracles of science™ and all products denoted with ® or ™ are registered trademarks or trademarks of E.I. du Pont de Nemours and Company or its affiliates.

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

#### North America

DONGGUAN FUMEI PLASTICS CO.,LTD.  
EMAIL: fumei@foomx.com

#### Asia Pacific

TEL: +86 0769-82339888 / 87798999

#### Europe/Middle East/Africa

